



Model: ACWC-018-Q-RF¹ - ² - ³ - ⁴

Description:

Single stage air-cooled water chiller system. System capacity indicated on table is the approximate BTU/hr based on a leaving fluid temperature of 50°F with an ambient air temperature of 95°F.

CAPACITY ±5% AT 50° LCWT / 95°F AMBIENT		18,000 BTU /HR					
COMPRESSOR / REFRIGERANT		HERMETIC SCROLL / R454B					
CONDENSER FANS / AIRFLOW		1 / 2225 CFM					
CONDENSER COILS TYPE		COPPER TUBE / ALUMINUM FIN					
EVAPORATOR TYPE		STAINLESS STEEL / COPPER BRAZED					
FLUID CONNECTIONS		1 ¼" MNPT (IN) / 1" MNPT (OUT)					
ELECTRICAL:	V - Ø - HZ	COMP RLA / LRA	FAN FLA	PUMP FLA	MCA	MOCP	
- 2	230 - 1 - 60	9.7	48	0.6	6.6	19.3	25
PUMP HP / OUTPUT		1.0 HP / 30 GPM @ 30 PSI					
DIMENSIONS		42" L x 32 ½" W x 50 ½" H					
WEIGHT (APPROX.)		553 LBS					

Note: All specifications subject to change without notice. Specify voltage and ambient condition upon ordering.
MCA: Minimum circuit amps per UL 1995. MOCP: Maximum overcurrent protective device per UL 1995.

STANDARD FEATURES:

- **Controls:** Electronic programmed temperature controller with constant (set point & process) temperature readout.
- **Refrigeration Components:** Efficient scroll compressors, sight glass/moisture indicators, balanced port expansion valves, filter drier, pump down valves, fan cycling head pressure controls.
- **Process Fluid Components:** Bronze "Y" strainer with 20 mesh stainless steel screen. Pumps are stainless steel centrifugal.
- **Safety Controls:** High and low refrigerant pressure, high and low fluid temperature, freeze, low water flow, overloads for compressor and fan motors, safety fuses or overloads for pump.
- **Construction:** Welded steel powder coated frame and full metal cabinet, copper piping connections.
- **Warranty:** One year parts / five year compressor.

SUITABLE AMBIENT CONDITIONS/FEATURES:

- **IND:** Indoor use only. Casters on frame.
- **40:** Suitable for outdoor use with an ambient of 40°F ambient.
- **0:** Suitable for outdoor use to 0°F ambient.
- **M20:** Suitable for outdoor use to -20°F ambient. Includes hot gas bypass. Internal wind baffles, optional.

¹ Flow Design (_=Portable, ST=Stationary, RF=Reverse Flow, EXCH=Extra Heat Exchanger, DP=Dual Pump, DR=Dual Return)

² Leaving Fluid Temperature (_=Standard, LT=Low Temperature-specify lowest temperature in °F)

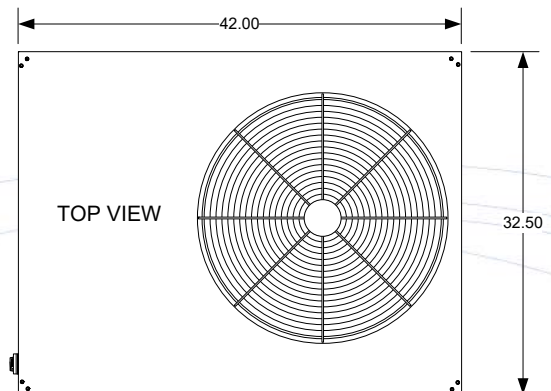
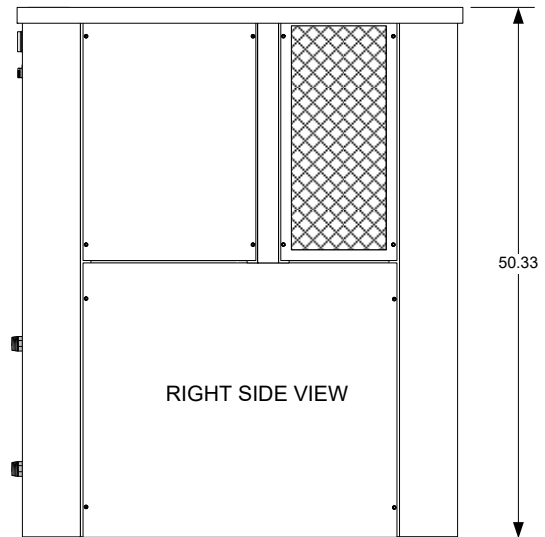
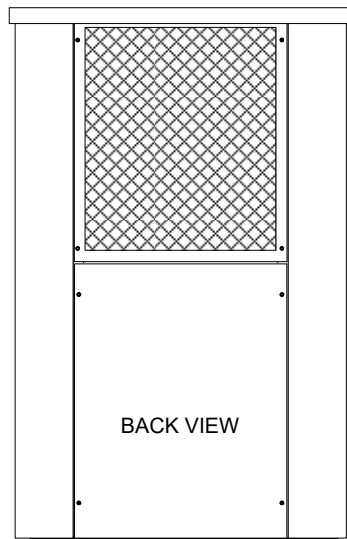
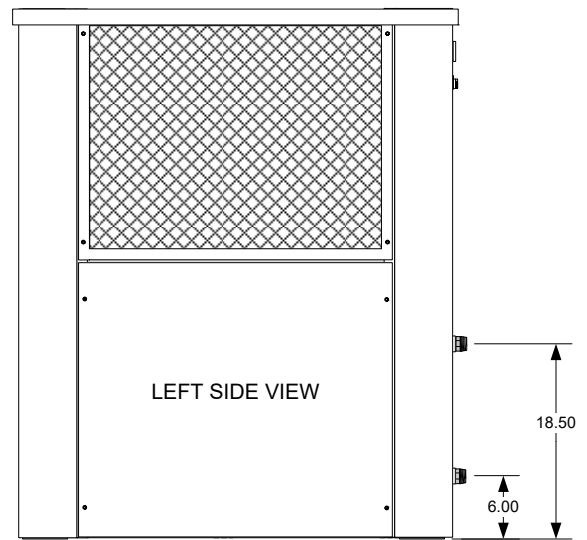
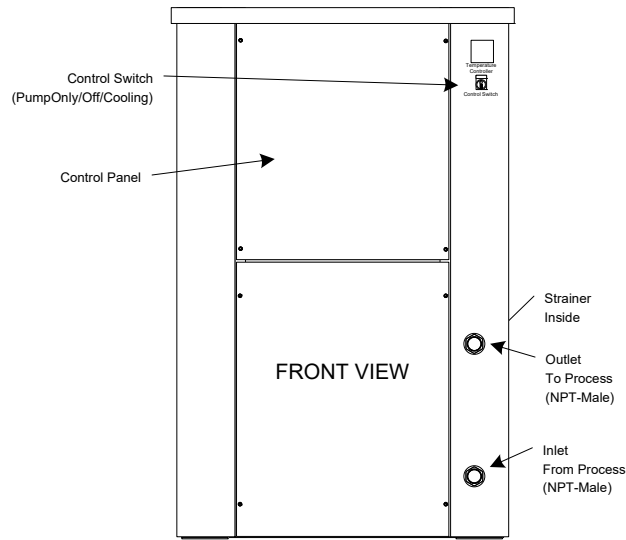
³ Ambient Temperature Conditions (see above)

⁴ Electrical Power Code (see above)



TECHNICAL SPECIFICATION

WWW.WATERCHILLERS.COM



NOTES

- Unit should be installed with at least 2' clearance on all sides and a minimum of 5' clear air space above the unit
- Dimensions are approximate. (inches)
- Casters (Optional)
- All specifications subject to change without notice.

COLD SHOT CHILLERS

DRAWN ENGINEERING

ISSUED 1/10/2022

SIZE
A

DIMENSION NOTES
Dimensions are in inches
Unless otherwise specified, $\pm 1/4"$

SCALE NONE

DWG NO
INSTALLATION DRAWING
ACWC-018-Q_ (Typical)

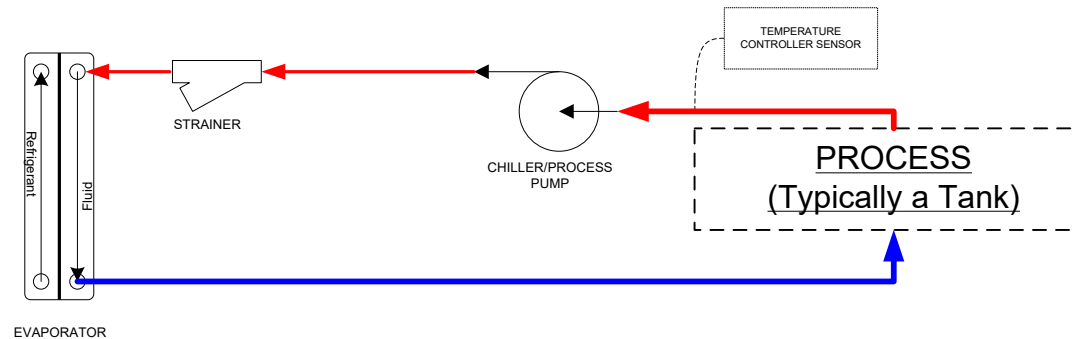
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SHEET 2 / Front-Back-top-Sides-RF

REV
1



REVERSE FLOW (RF)



Line Guide

- COLD CHILLED FLUID
- HOT FLUID
- COLD FLUID
- WARM FLUID

NOTES

- All designs are subject to change without notice.
- The diagrams are to be used as a basic flow diagram only.
- Color Code is for relative temperature comparison.
- Additional components may be included.
- Evaporator may be located in tank.

COLD SHOT CHILLERS

SIZE

A

DESCRIPTION

Typical FLOW OPTIONS for Chiller Circuits

REV

1

DRAWN

ENGINEERING

ISSUED

5/2020

SCALE

NONE

DWG-CKT_ChillerCircuitFlowOptions-Typical_(0520).vsd

SHEET

3 / Reverse Flow (RF)